

Particular Specification

Parameter	A	B	C	D	E	F	G	H
Splices per roll	<= 1	<= 1	<=2	<=2	<=2	<=2	<=2	N/A
Max Roll Width	100mm	150mm	90mm	90mm	105mm	90mm	11"	N/A
Max Roll Diameter	19"	19"	17"	17"	17"	17"	20"	N/A
Lay Flat	16mm - 100mm	16mm-150mm	25mm-90mm	25mm-90mm	25mm-105mm	25mm-90mm	11"	N/A
Cut Length	16mm - 200mm	16mm-200mm	25mm-75mm	½"-7"	½"-7"	½"-7"	2⅝"-10"	N/A
Seam Orientation	N/A	N/A	In	In	In	In	N/A	N/A

General Specification for all sleeves except Hand Applied

- Splice tape color should be red
- Splice type should be butt
- Core Interior Diameter target is 5"
- Core Thickness should be >=⅜"
- Max roll weight is 30 lbs

General Specification for Hand Applied sleeves

- Hand Applied sleeves should be cut and stacked

Equipment Application

Equipment ID	Primary Location	Production Line	Specification
Accutek 42 SL1 100	1344 Industrial	12 up	A
Accutek 42 SL1 150	1730 Executive	Puffs 1 / Puffs 2	B
Marburg M-5	1344 Industrial	N/A	C
Marburg M-500-FB	1344 Industrial	6 up	D
Marburg M-625-GT-FB	1730 Executive	Dry Rotary / 6 Cell	E
Marburg M-625-SVPCBF	1344 Industrial	8 up	F
PDC R250-TS-AS	1344 Industrial	Wet Rotary	G
Hand Applied	Any	N/A	H

Packaging

- All material must be packaged in a manner to prevent damage. Preferred manner is in a 6 sided box. If not boxed, then product should be secured to a pallet and overwrapped.
- All palletized non-boxed material must have a slip sheet or equivalent placed between the film and pallet.
- Non-Boxed rolls may not be stacked.
- Pallet 40x48 4 way pallet

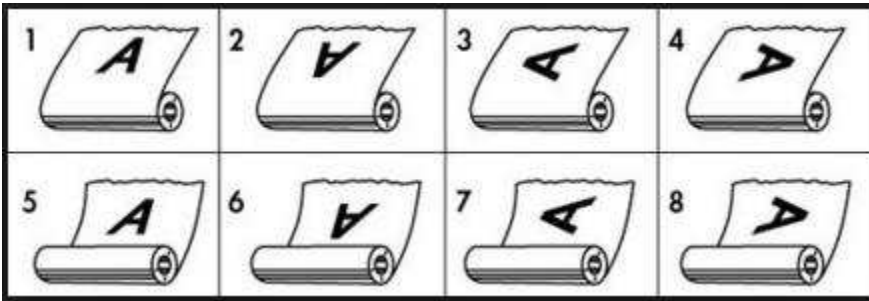
Material

- See product drawing

Package labeling

- Core tags must be on all product to contain at the minimum the following:
 - Part number
 - Description
 - Lot Number
 - Mfg Date
- Exterior identification must contain at the minimum the following:
 - Part number
 - Description
 - Lot Number
 - Mfg Date
 - Purchase order

Wind Direction



Sleeve Reference ID

Sleeves arriving at Create-A-Pack from vendors should conform to the above specifications, and will be identified with the following reference code: [governing document] – [equipment application letter] – [wind direction]. For example, “Vendor Sleeve Roll – A – 2” refers to sleeves following the standards of this document, with specification “A”, and a wind direction of 2.

Revision History

Revision	Date	Change Summary
1	12/19/2016	Initial Release